

Date: Monday, 05/03/2007 11:52:41 AM
 User: Linda Lacelle

Process Sheet

SPLIT

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING LUG
Job Number	: 30996		
Estimate Number	: 10428	Part Number	: D32351
P.O. Number	: <i>NA</i>	Drawing Number	: D3235 REV A
This Issue	: 05/03/2007 S.O. No. : <i>NA</i>	Project Number	: N/A
Prsht Rev.	: NC	Drawing Revision	: <i>A</i>
First Issue	: 01/03/2007 Type : MACHINED PARTS	Material	: <i>NA</i>
Previous Run	: 30050	Due Date	: 03/12/2007
Written By	: <i>[Signature]</i>	Qty:	<i>150</i>
Checked & Approved By	: <i>[Signature]</i>	500 Um:	Each
Comment	: Est A 04.04.19 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2423	Lug Extrusion
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Comment: Qty.: 0.0717 f(s)/Unit Total: 35.8575 f(s)

Lug Extrusion
 D2423 extrusion
 Batch: *B30062*

2.0	BAND SAW	BAND SAW
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Comment: Band Saw
 Cut D2423 extrusion to 0.820"
 Batch: *30062*

3.0	PG	PURCHASING
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Comment: PURCHASING
 Issue P/O *BLKT 00001*
 Possible Supplier: Metec
 Machine per Drwg D3235 Rev.A

CGL 1103/03

(100) May 16 Signed
(50)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Receive & Inspect for transit damage

12/5/16 (100) 07/06/12 (150)

5.0	QCS	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

02-06-13
QSP019
(150) counted.

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Part Number: D32351

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

JS

07-06-14

150

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT WORK TO CURRENT STEP

ml 07/06/18

150

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3.

m 104/144

BP

/SL

07/06/19

150

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

ml 07/06/20

150X

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: SF 473

4/1/2

SP

150X

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/07/03

150

Job Completion

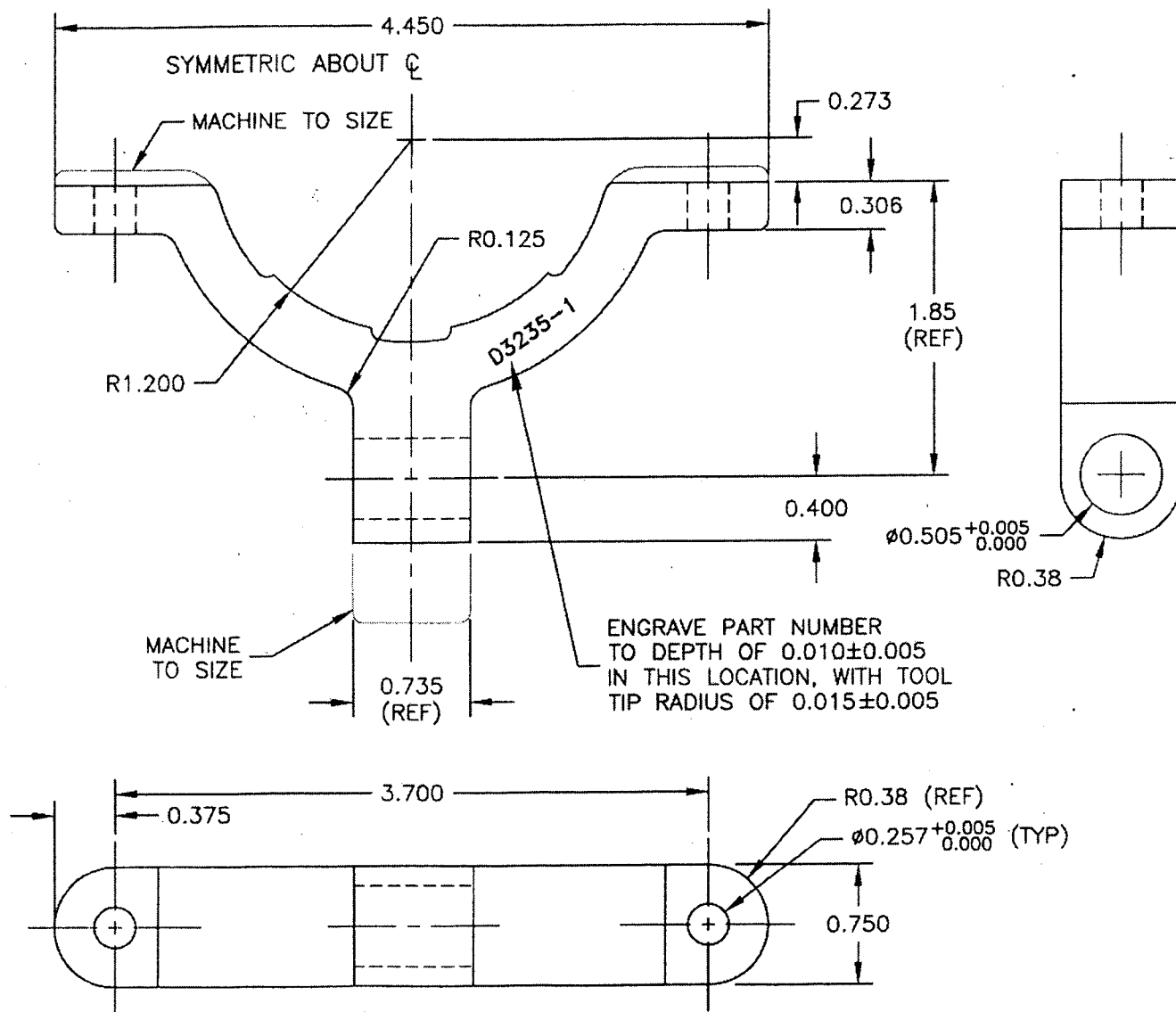


UL 07-07-03



DESIGN UP	DRAWN BY UP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3235	REV. A SHEET 1 OF 1
DATE 04.03.02		TITLE MOUNTING LUG	SCALE 1:1
A	04.03.02	NEW ISSUE	

RELEASED
040405



D3235-1 MOUNTING LUG

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

REFERENCE

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CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
30	D2230-3	Lug B30993	BLKT00001
50	D2731-3	Lug B30994	BLKT00001
50	D2731-7	Lug B30995	BLKT00001
150 ✓	D3235-1 ✓	Lug B30996 ✓	BLKT00001 ✓
50	D3394-1	Lug B30997	BLKT00001
50	D3394-3	Lug B30998	BLKT00001

MATERIAL: supplied by DART D2423 B30062 ✓

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shigi (Regula) Walz

Vankleek Hill, June 12, 2007

